

Date: Wednesday, 4/19/2006 7:36:50 AM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : PIP PIN |
| Job Number | : 26707 | | |
| Estimate Number | : 12333 | | |
| P.O. Number | : N/A | Part Number | : D34893200 |
| This Issue | : 4/19/2006 S.O. No. : N/A | Drawing Number | : D3489 REV A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : PURCHASED PARTS | Drawing Revision | : A |
| Previous Run | : N/A | Material | : N/A |
| Written By | : <u>See comment below</u> | Due Date | : 5/5/2006 |
| Checked & Approved By | : <u>06.04.19</u> | Qty: | 100 Um: Each |
| Comment | : Est Rev:A New Issue 06-03-10 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 1048

P/N: 806206

Possible Supplier: Jergens

U 06.04.20

| | | |
|-----|--------|---------|
| 2.0 | 806206 | PIP PIN |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 PIP PIN

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

06/4/21 100

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

06.05.04 100

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 574406/5/4 100

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 06/05
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 4/19/2006 7:36:51 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIP PIN

Job Number: 26707

Part Number: D34893200

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Q 06/05/04 *(pd)*

Job Completion



U 06-05-04

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------------|----------------|---|------------------------|
| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED H | APPROVED H | DRAWING NO. D3489 | REV. A SHEET 1 OF 1 |
| DATE 06.01.04 | | TITLE PIP PIN | SCALE NTS |
| A | 06.01.04 | NEW ISSUE | |

RELEASED
65-35117
EN 757

SPECIFICATION CONTROL DRAWING

1) SPECIFICATION: D3489-X-YYY PIP PIN

WHERE 'X' IS THE NOMINAL SIZE IN 1/16THS OF AN INCH
AND 'YYY' IS THE GRIP LENGTH IN TENTHS OF INCHES

FOR EXAMPLE, D3489-3-050 IS 3/16" NOMINAL O.D. WITH 0.50" GRIP

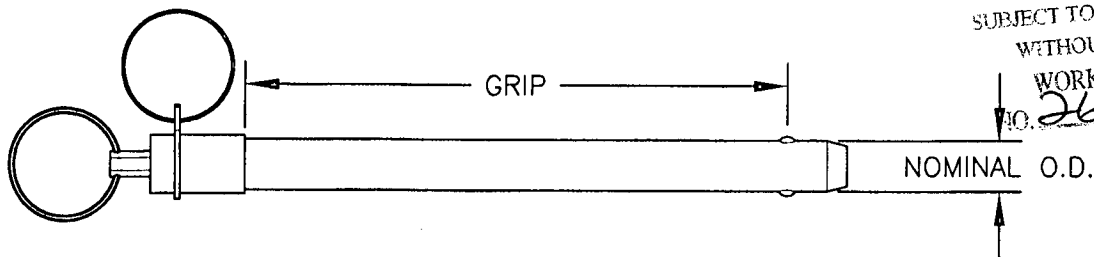
2) ACCEPTABLE SUPPLIERS / PART NUMBERS TO PURCHASE

| DART P/N | Nominal O.D. | GRIP | Possible Suppliers | |
|-------------|-----------------|------|--------------------|-----------|
| | | | JERGENS | REID |
| D3489-3-050 | 3/16" | 0.50 | 806200 | DARS-000D |
| D3489-3-075 | 3/16" | 0.75 | 806201 | - |
| D3489-3-100 | 3/16" | 1.00 | 806202 | DARS-001 |
| D3489-3-125 | 3/16" | 1.25 | 806203 | - |
| D3489-3-150 | 3/16" | 1.50 | 806204 | - |
| D3489-3-175 | 3/16" | 1.75 | 806205 | - |
| D3489-3-200 | 3/16" | 2.00 | 806206 | DARS-004 |
| D3489-3-250 | 3/16" | 2.50 | 806208 | DARS-005 |
| D3489-3-300 | 3/16" | 3.00 | 806209 | - |
| D3489-4-050 | 1/4" | 0.50 | 806216 | DARS-009 |
| D3489-4-075 | 1/4" | 0.75 | 806217 | - |
| D3489-4-100 | 1/4" | 1.00 | 806218 | - |
| D3489-4-125 | 1/4" | 1.25 | 806219 | - |
| D3489-4-150 | 1/4" | 1.50 | 806220 | DARS-020 |
| D3489-4-175 | 1/4" | 1.75 | 806221 | - |
| D3489-4-200 | 1/4" | 2.00 | 806222 | DARS-030 |
| D3489-4-250 | 1/4" | 2.50 | 806224 | DARS-035 |
| D3489-4-300 | 1/4" | 3.00 | 806225 | DARS-040 |
| D3489-4-400 | 1/4" | 4.00 | 808227 | DARS-050 |

3) DESCRIPTION: DOUBLE ACTING, STAINLESS STEEL, QUICK-RELEASE BALL LOCK PINS WITH RING HANDLE

4) MATERIAL: STAINLESS STEEL. MIN. PULL OUT STRENGTH = 200LBS (3/16" PINS) OR 230LBS (1/4" PINS). MIN. DOUBLE SHEAR = 5150LBS (3/16" PINS) OR 9200LBS (1/4" PINS).

5) ALL DIMENSIONS ARE IN INCHES



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26707

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KINS INDUSTRIAL INC.
52 ANTARES DRIVE

** PACKING SLIP **

Order # 1216735.00

Order Date 04/20/06

Page 1 of 1

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7

HAWKESBURY, ON
K6A 1K7

| Cust Phone # | Warehouse | F.O.B. | Taken By |
|---------------|-----------|--------|---------------|
| (613)632-3336 | OTTAWA | DEST | Sylvia ext222 |

| Cust # | Customer P/O # | Required | Orig Order | Slsm | Ship Via | Terms |
|--------|----------------|----------|------------|------|----------|--------|
| 05168 | PO-00001048 | 04/21/06 | 1216735.00 | PL | DICOM | NET 30 |

| Ln# | Bin # | Order UM | Ship | B/O Product | Description |
|-----|-------|----------|------|-------------|-------------|
|-----|-------|----------|------|-------------|-------------|

| | | | | | | | |
|---|--------|-----|----|-------|-----------|-----------------------------|--------|
| 1 | 020225 | 100 | EA | 100 ✓ | JG-806206 | 3/16 DBL ACTION RING HANDLE | 806206 |
|---|--------|-----|----|-------|-----------|-----------------------------|--------|

SL
6/6/06/01

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL SL PACK SL DATE 4 / 20/06
Printed On 2006-04-20 at 14:15



PACKING SLIP

PAGE

1

TOOLING COMPONENTS DIVISION15700 S. Waterloo Road
Cleveland, OH 44110-3898Phone: 216-486-5540 Fax: 216-481-6193
800-JERGENS (537-4367)

| | |
|----------------------|------------------|
| SHIPMENT DATE / TIME | 4/28/06 16:50 |
| SHIPMENT NO. | 945800 |

SOLD HASKINS INDUSTRIAL INC
TO 5-52 ANTARES DRIVE
NEPEAN ONTARIO K2E 7Z1
CANADA

SHIP DART AEROSPACE
TO 1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
CANADA

| ORDER NO. | ORDER DATE | CUSTOMER NO. | LOC | SLSMN | PURCHASE ORD NO | JOB NUMBER | SHIP VIA | COL / PPD |
|-----------|------------|--------------|--|-------|-----------------|------------|-------------|---------------------|
| 625744 | 4/28/06 | 125506 | 10 | 140 | DART AEROSPACE | | UPS EXPRESS | |
| QTY ORD | QTY SHIP | QTY B.O. | ITEM DESCRIPTION | | | UOM | NEED DATE | LOCATION / PRIM BIN |
| 20 | 20 | 0 | BILLING (TCD) | | | EA | (4/28/06) | 10-Loc |
| | | | 135-806206 KLP DBL ACTING RING HANDLE CCF 15795 | | | | | |

COMMENTS

TERMS

WE RESERVE THE RIGHT TO OVERSHIP OR UNDERSHIP BY 10% ALL SPECIALS UNLESS OTHERWISE INSTRUCTED.
COUNT CONTENTS OF THIS PACKAGE CAREFULLY. IF SHORTAGE IS FOUND, WE MUST BE NOTIFIED WITHIN 30 DAYS OF SHIPMENT.
MATERIAL MAY NOT BE RETURNED WITHOUT WRITTEN PERMISSION

CUSTOMER COPY



COMMERCIAL INVOICE

PAGE

1

DATE

4/28/2006

RAA

TOOLING COMPONENTS DIVISION

15700 S. Waterloo Road

Cleveland, OH 44110-3898

Phone: 216-486-5540 Fax: 216-481-6193

800-JERGENS (537-4367)

SOLD
TO

HASKINS INDUSTRIAL INC

5-52 ANTARES DRIVE

NEPEAN ONTARIO K2E 7Z1

CANADA

SHIP
TO

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

CANADA

| ORDER NO | ORDER DATE | CUSTOMER NO. | LOC. | SLSMN | PURCHASE ORD NO | JOB NUMBER | SHIP VIA | COL/PPD |
|-------------|----------------|---|------|-------|-----------------|------------|-------------|----------------|
| 00625744 | 4/28/2006 | 125506 | 10 | 140 | DART AEROSPACE | | UPS EXPRESS | |
| QTY ORDERED | QTY BACK ORDER | ITEM NO. / DESCRIPTION | | | | UOM | UNIT PRICE | EXTENDED PRICE |
| 20 | 0 | BILLING (TCD) Prom: 4/28/2006 135-806206 KLP DBL ACTING RING HANDLE CCF 15795 | | | | EA | \$1 .00 | \$20 .00 |
| | | "These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law prohibited." | | | | | | |

WE RESERVE THE RIGHT TO
OVERSHIP OR UNDERSHIP
BY 10% ALL SPECIALS
UNLESS OTHERWISE
SPECIFIED

F.O.B SHIPPING POINT

1% 10th AND 25th
NET 30 DAYS
PAYABLE US FUNDS

1% 10/25 N30

Order Total Value \$20.00

CUSTOMER COPY